



# TECHNICAL / FIELD SERVICE REPORT

SUBJECT: Programming of AF-300 MINI Motor Drive

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Following are the functions and programmed codes for the FUJI AF-300 MINI drive:

<b><u>FUNCTION:</u></b>	<b><u>CODE:</u></b>	<b><u>DESCRIPTION:</u></b>
F0	0	Enable Programming / Data Change
F1	4	Frequency Command
F2	1	Enable Remote Control
F7	3.0	Motor Acceleration Time (Recommended by BIG SKY)
F8	3.0	Motor De-Acceleration Time (Recommended by BIG SKY)
F11	0.0	Thermal Overload detection level
F12	30.0	Motor thermal overload time constant
F14	4	Motor Re-Start after power interruption
F15	60	Maximum Frequency / Speed
F16	60	Minimum Frequency / Speed
F26	15	Motor Sound Control
F27	0	Motor Noise